

SERVICE



LETTER

Service Letter No. 512

October 8, 1968

<u>Subject:</u>	Attachment of Rudder Tab Hinge Brackets
<u>Models Affected:</u>	PA-31, PA-31-300 Navajo
<u>Serial Numbers Affected:</u>	31-2 to 31-243, 31-245, 31-246, 31-249, 31-253 to 31-256 incl., 31-258 and 31-259
<u>Compliance Time:</u>	Recommended at the next 100 hour inspection
<u>Purpose:</u>	To provide an improved attachment for the rudder tab hinge brackets to the rudder spar flange.
<u>Instructions:</u>	Contained in Kit No. 760 243 - Rudder Tab Hinge Bracket Attachment Modification
<u>Material Required:</u>	Kit No. 760 243 - Rudder Tab Hinge Bracket Attachment Modification
<u>Availability of Parts:</u>	Piper Dealer
<u>Material Allowance:</u>	Kit No. 760 243 (comply with warranty and credit claim procedures)
<u>Material Allowance Termination Date:</u>	April 30, 1969

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA.. U. S. A.